

IER Fujikura has an immediate opening for **Mold Maintenance Technician**

***Principal Duties and/or Responsibilities:***

- \* Ability to read and comprehend mold drawings for disassembly and assembly of prototype and production molds.
- \* Set-up and operate machine tools such as lathe, grinder, drill, and milling machine to repair molds or fabricate parts, jigs and fixtures, and tools.
- \* Visual inspection, cleaning, and repair of prototype and production molds.
- \* Fill out and Maintain Mold Set-Up & Shutdown instruction sheets for mold installation and removal.
- \* Make sure all mold components properly installed and tightened.
- \* Remove and install cold pots, hot pots, and molds in production equipment.
- \* Align mold to transfer pots in molding presses.
- \* Alignment of ejector plate in press tables, verifying it is installed and properly aligned to the mold.
- \* Connect water lines to cold pot, turn on temperature control unit and verify there are no water leaks.
- \* Set water temperature on temperature control unit as listed in the molding process sheet.
- \* Press programming set up per 'Press Screen Set Up Sheet' in the Molding Process as applicable process changes...
  - a) Cycle/cure-time set points.
  - b) Platen temperature set points.
  - c) Pressure set points (psi/tonnage).
  - d) Vacuum level, vacuum time, and close delay setpoints.
- \* Adjust limit switches as needed (as described in 'Special Instructions' and or 'Press Screen Set-Up Sheet')
- \* Verify all insert loaders, preform loaders, catch boxes or fixtures and hand knock outs needed are at press and are in good working condition.
- \* Understands and complies with relevant Management System requirements as called out on the Departmental Training Plan.
- \* A positive attitude towards overtime.
- \* Must be able to safely operate a forklift and powered transfer equipment.
- \* Maintains good housekeeping and 5s in his/her area.
- \* Other duties as assigned.

***Skills and Abilities:***

- \* Ability to read and comprehend simple instructions, short correspondence, and memos. Ability to write simple correspondence. Ability to effectively present information in one-on-one and small group situations.
- \* Ability to solve practical problems. Ability to interpret a variety of instructions furnished in written, oral, diagram, or schedule form.
- \* Sound knowledge of blueprint reading.
- \* Function with minimum or no supervision.
- \*Molding Technician & Machining experience preferred

***Required Education and Experience***

\* High school or technical school diploma; or one to three years related work experience and/or training; or equivalent combination of education and experience.

Competitive salary/benefits package. Send Resumes to:

IER Fujikura, Inc.

8271 Bavaria Road

Macedonia, OH 44056

Unable to provide sponsorship for Visas.

Job Type: Full-time

Pay: \$16.45 - \$23.01 per hour

Benefits:

- 401(k)
- 401(k) matching
- Dental insurance
- Employee assistance program
- Flexible spending account
- Health insurance
- Life insurance
- Paid time off
- Referral program

Schedule:

- 8 hour shift
- Day shift
- Monday to Friday
- Overtime
- Weekends as needed

Work Location: In person